

19. (twice amended) A glass composition, comprising:

b1

SiO <sub>2</sub>	70 to 75 weight percent
Na <sub>2</sub> O	12 to 15 weight percent
K <sub>2</sub> O	0 to 5 weight percent
CaO	> 9 weight percent
MgO	< 4 weight percent
Al <sub>2</sub> O <sub>3</sub>	0 to 2 weight percent
SO <sub>3</sub>	0 to 1 weight percent
Fe <sub>2</sub> O <sub>3</sub>	0 to 2 weight percent

wherein:

SiO <sub>2</sub> + Al <sub>2</sub> O <sub>3</sub>	≥ 70 weight percent
Na <sub>2</sub> O + K <sub>2</sub> O	10 to 15 weight percent
CaO + MgO	12.74 to less than 13.4 weight percent
CaO/MgO	2 to 5

wherein the glass composition has a log 2 viscosity in the range of about 2570°F to about 2590°F (1410°C to 1421°C) and a log 4 viscosity in the range of about 1850°F to about 1894°F (1010°C to 1034°C).

b2

24. (amended) The composition according to claim 21, wherein the melting point of the glass composition from the log 2 viscosity reduces fuel usage in preparing the glass and the bending and annealing temperatures of the glass from the log 7.6 viscosity in the range of about 1300°F to about 1350°F (704°C to 732°C) and a log 13 viscosity in the range of about 1016°F to about 1020°F (547°C to 549°C) are in the range for a higher melting glass.

25. The composition according to claim 19, wherein the ratio of CaO to MgO is 2.77 to 5.